

ABSTRACT OF THE DISCLOSURE

The method of making a curved glass-ceramic panel by bending a green glass panel to be ceramicized avoids formation of stresses in the bending zone.

The method includes performing the bending process in a heated chamber at a

5 temperature of from 10°C to 50°C above a transformation temperature of the green glass panel to be bent; providing a forming body acting as a workpiece support (3)

with a geometric shape according to a bend geometry of the glass-ceramic panel and tempering the forming body at the temperature of the heated chamber;

bringing the forming body into effective mechanical contact with the green glass

10 panel in a bending zone of the green glass panel to form a curved green glass panel and ceramicizing the curved green glass panel to form the curved glass-ceramic panel.